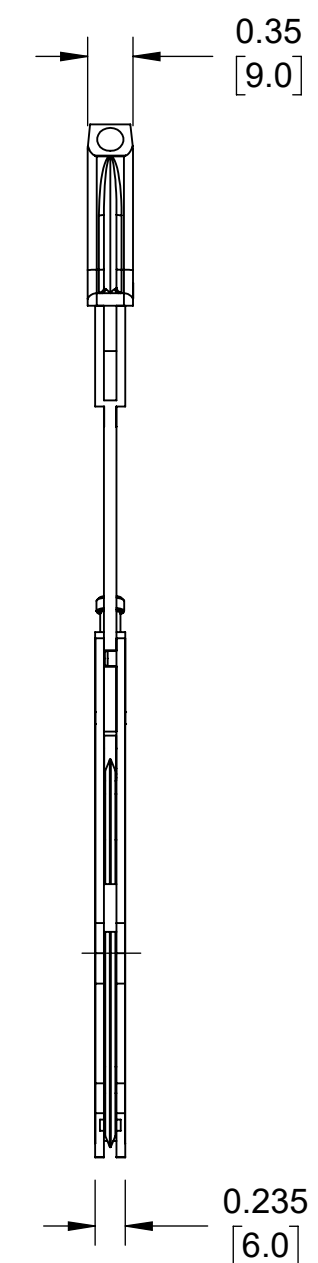
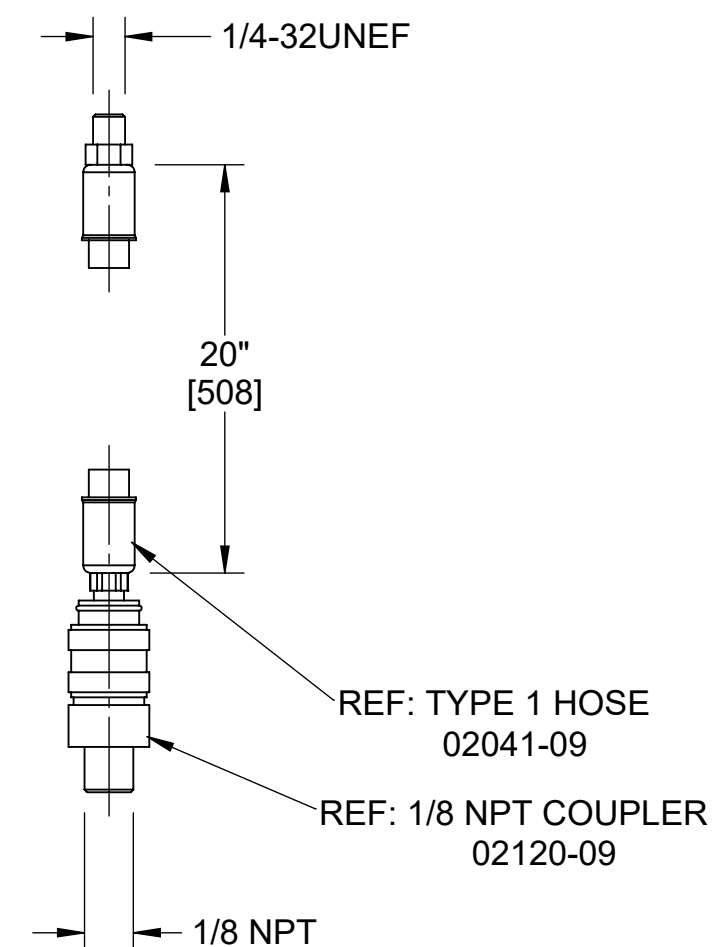
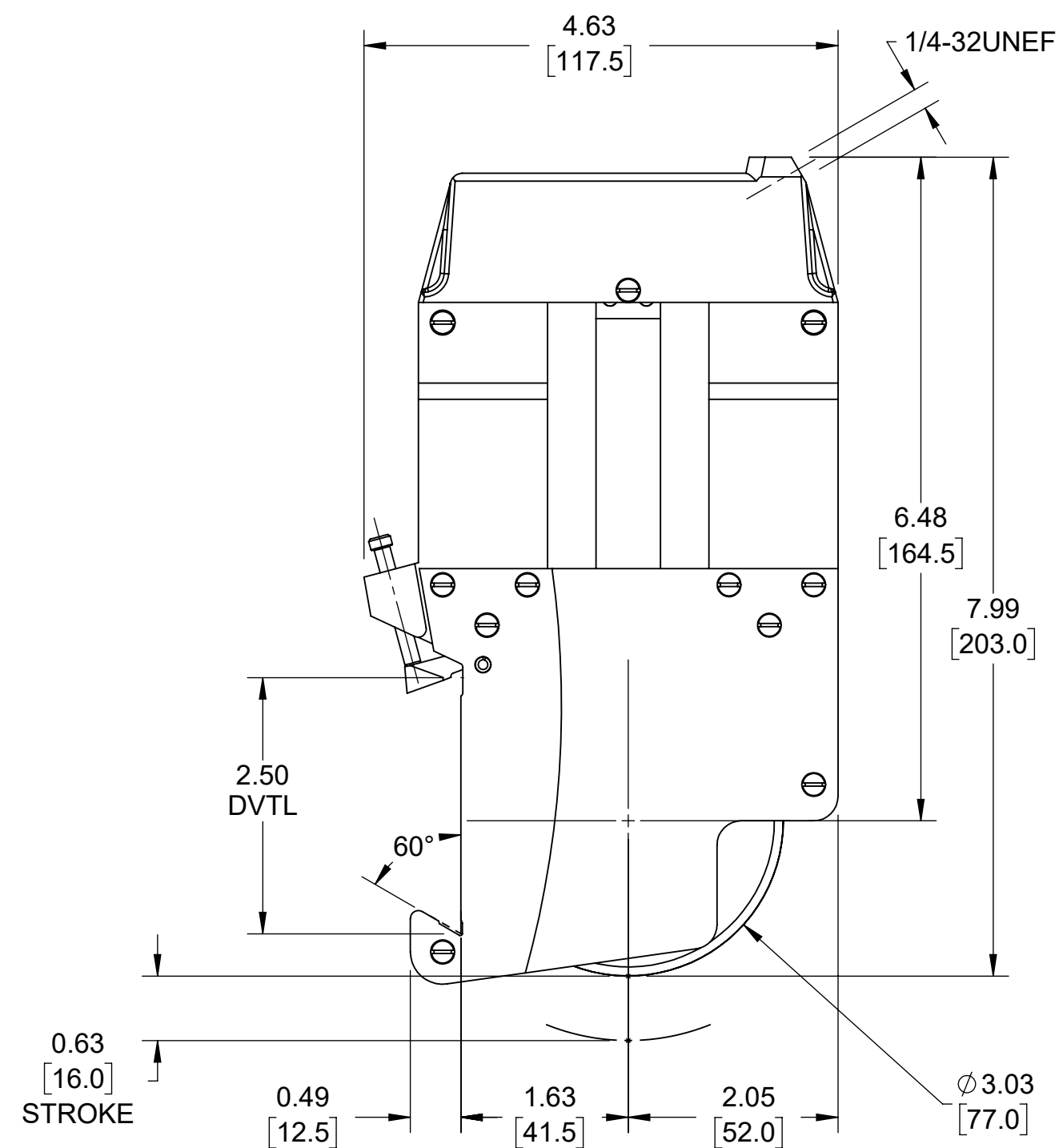
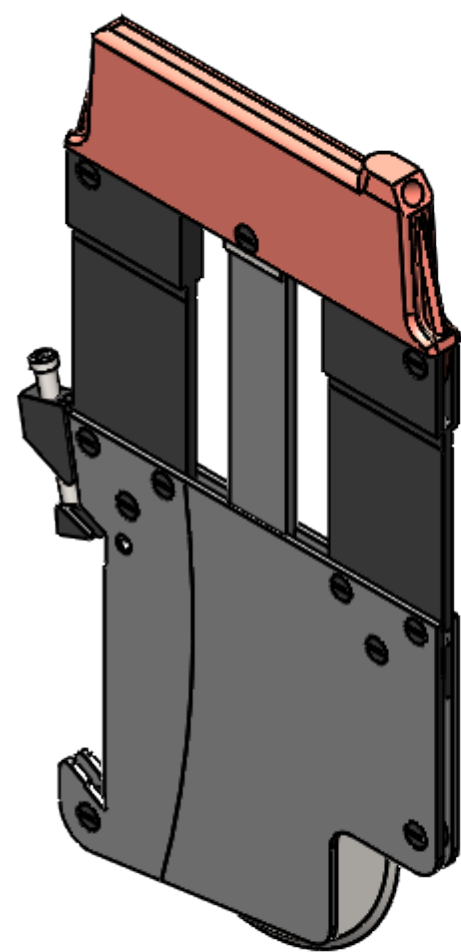


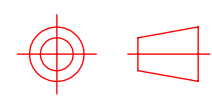
REVISIONS			
REV.	ERN	DATE	CHC'D BY
-	4499	2/5/2021	RELSO



NOTES:

1. MATERIAL: SEE BILL OF MATERIAL.
2. THIS HOLDER IS STANDARD CONFIGURATION.
3. USE FIXTURE TO ENSURE HOLDER IS ASSEMBLED SQUARE, IF APPLICABLE
4. TEST HOLDER FOR STROKE & PNEUMATIC LEAKS.
5. APPROX. WEIGHT: 1.5 LBS
6. THIS DRAWING FOR REFERENCE ONLY
SEE DW DRAWING 244A157B02001.

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OTHER THAN THOSE INTENDED

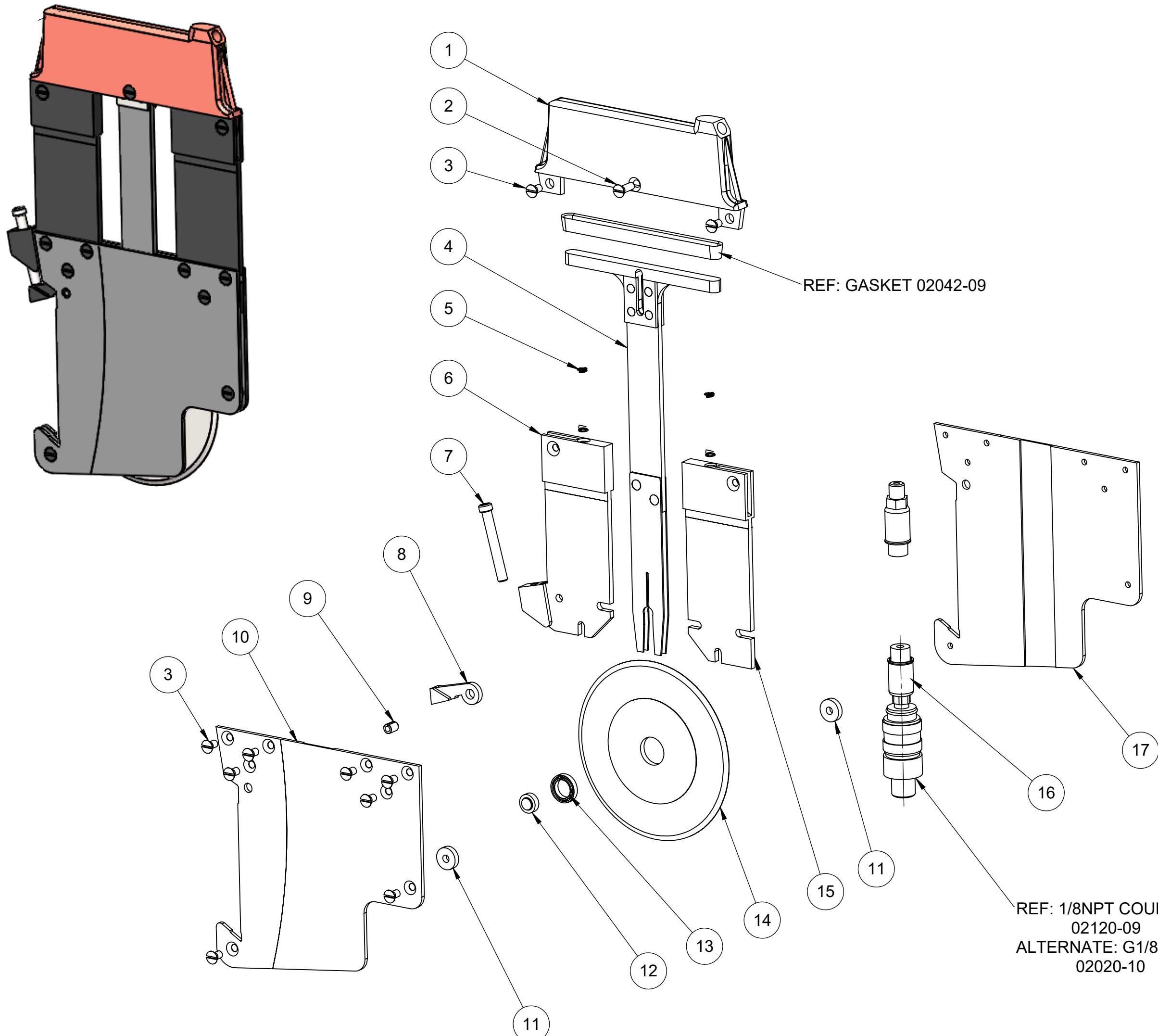
 US PROJECTION		DIENES CORPORATION <i>Spencer Massachusetts</i>	
HLDR, PQAS6MM, LONG		Drawing Number C021116	
REFERENCE METRIC DATA		Drawn by: BGB	
DIM TOL		Date: 02/05/2021	
O.D.		Checked by: BB	
I.D.		Date: 02/05/2021	
THK.		Scale: 2:3	
REF DWG: 02023-01		For Internal DIENES CORPORATION Use Only	

Unless Otherwise Noted Dims in Inches
 Tolerances Unless Noted:
 .XXXX ±.0005
 .XXX ±.005
 .XX ±.010
 .X ±.015
 ANGLE ±1/2°
 Finish Unless Noted: 125
 DO NOT SCALE DRAWING
 Sheet **1** of **2**

Rev.
-

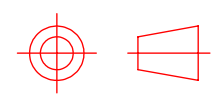
PQAS 6MM Score Cut Holder (Long)

Dienes No. 021116



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	02443	CYLINDER,PRESS,W/GASKET	1
2	234B010176020	SCR,C'SINK,M3X9	1
3	234B010176010	SCR,C'SINK,M3X5.5	10
4	02198	KNIFE FORK-PQAS,6MM HIGH	1
5	021167	SPRG,RETURN	2
6	244B297A01001	INTERM,CLAMPING PIECE	1
7	613522	SCR,CAP,SOC HD,M4X30	1
8	021670	CLAMPING PIECE	1
9	616364	PIN,SPRING,M4X6 (GRIND TO 5.5MM LONG)	1
10	244B110578020	LH PLATE (NON REPLACEABLE)	1
11	244B010287010	RING,DISTANCE,PQAS 6MM	2
12	02047-09	PIN,BRG 8MM O.D.	1
13	02046-09	BRG,BALL,12X8X2.5	1
14	22054	KNF,SCORE	1
15	244B090864010	INTERM,CLAMPING PIECE	1
16	02041-09	HOSE,AIR,TYPE 1 - 20" W/CPLR	1
17	244B110579020	RH PLATE (NON REPLACEABLE)	1

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 US PROJECTION		DIENES CORPORATION <i>Spencer Massachusetts</i>	
HLDR,PQAS6MM,LONG		Drawn by: BGB	
REFERENCE METRIC DATA		Tolerances Unless Noted: .XXX ±.0005 .XX ±.005 .X ±.010 FRACT: ±.015 ANGLE: ±1/2° Finish Unless Noted: <input checked="" type="checkbox"/>	
O.D.	TOL	Date:	02/05/2021
I.D.		Checked by:	BB
THK.		Date:	02/05/2021
REF DWG:		Scale:	2:3
		Drawing Number C021116	
		Rev. -	
For Internal DIENES CORPORATION Use Only			