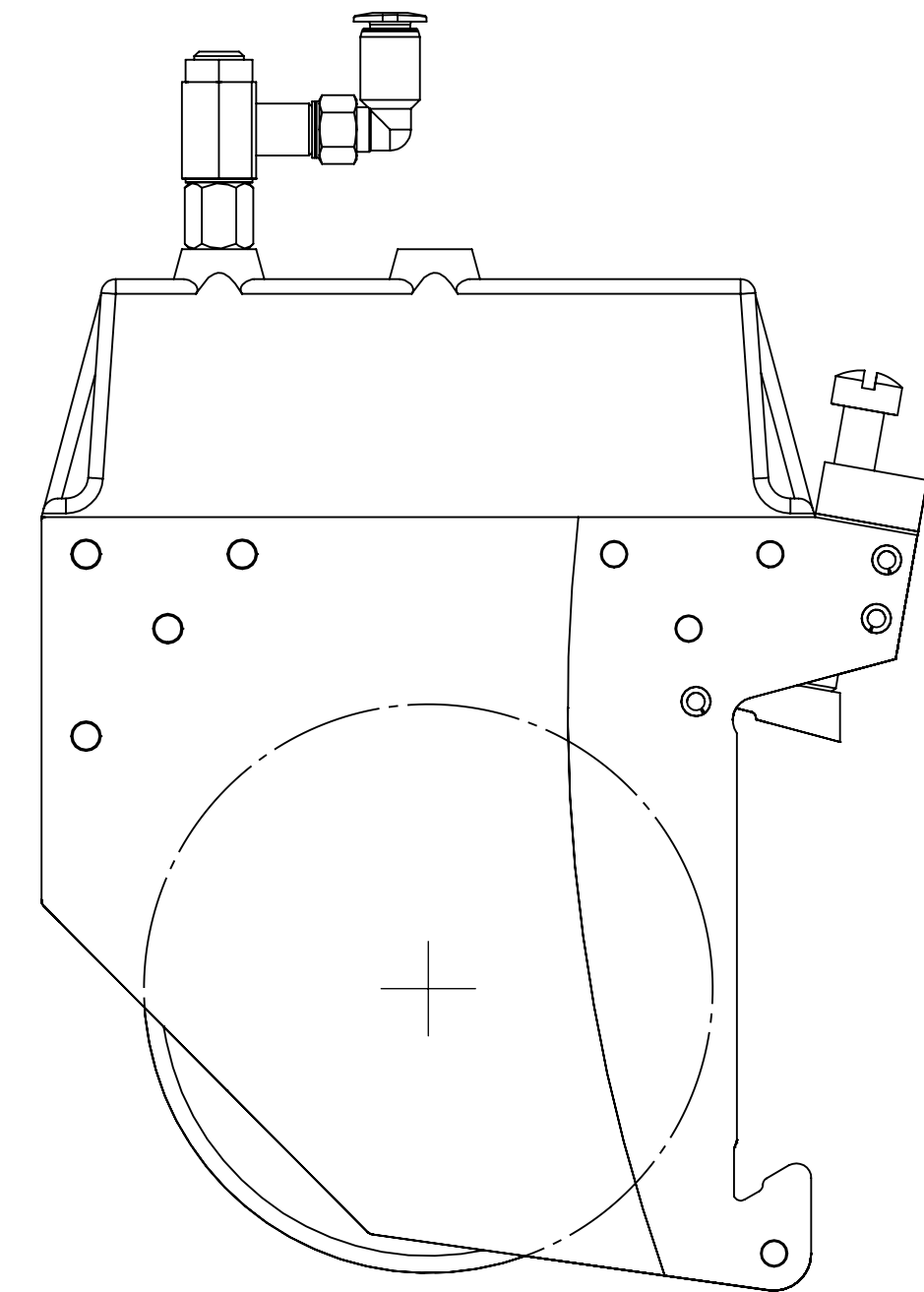
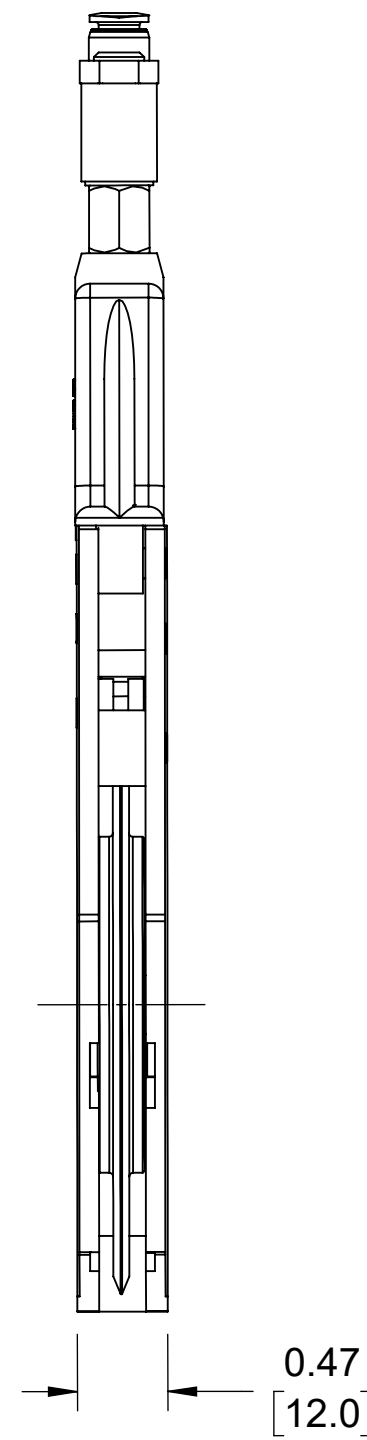
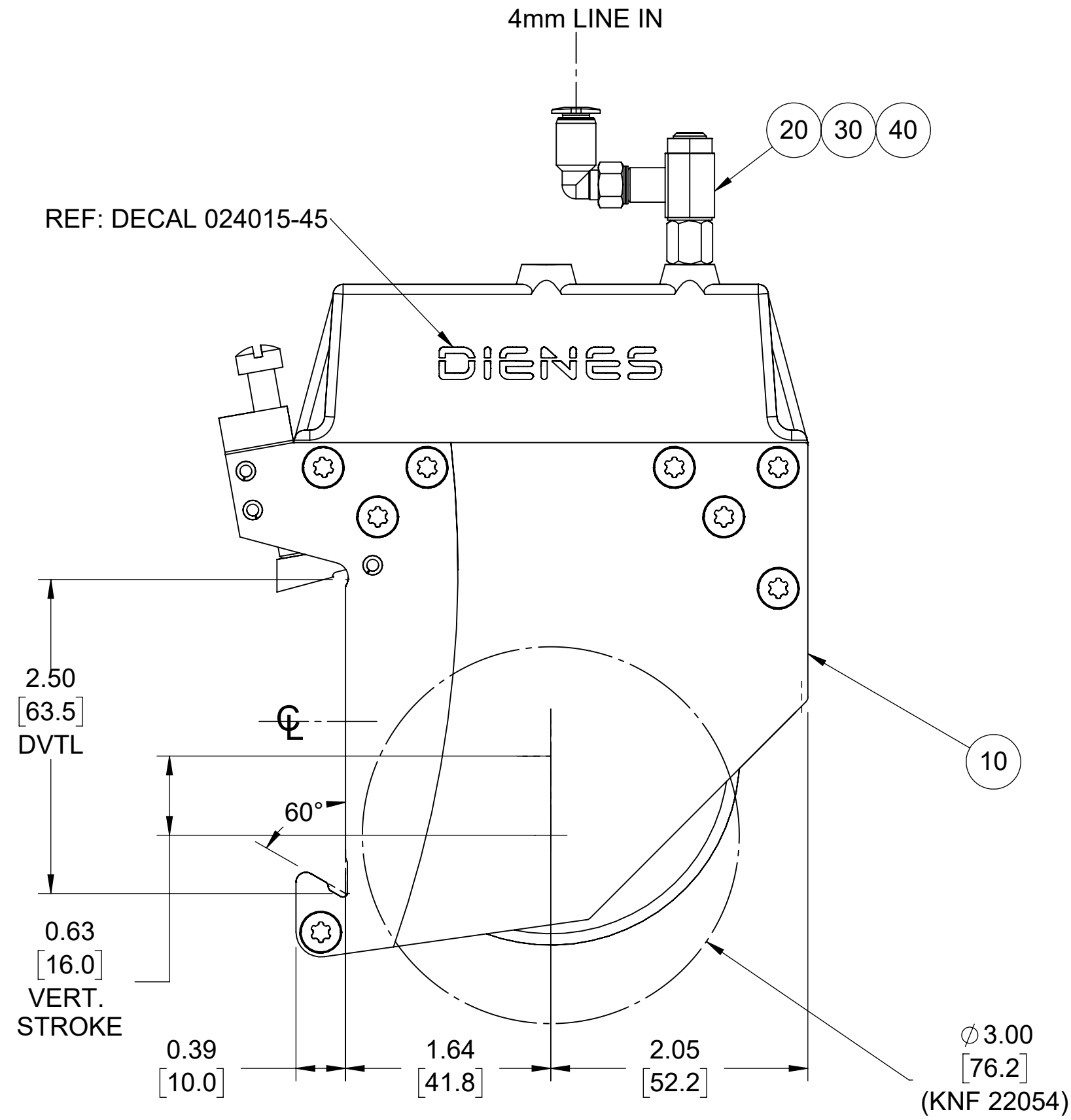
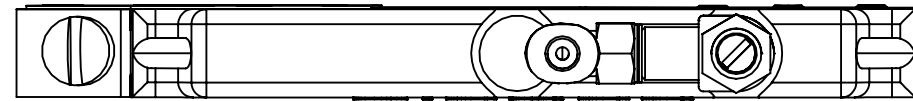
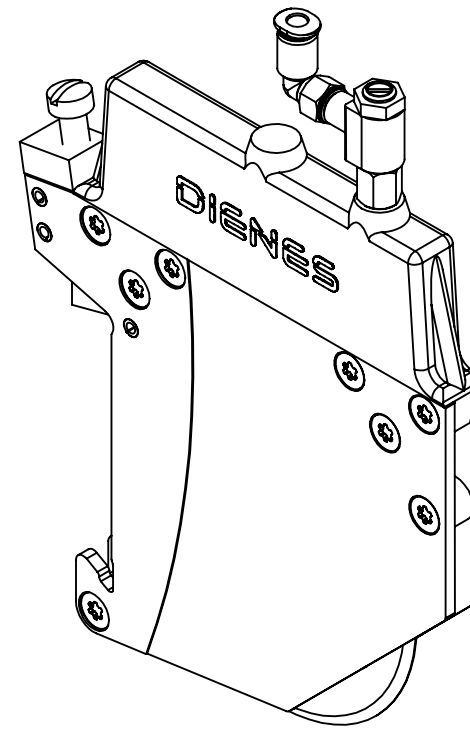


0010	244A070139E30	1.00	EA	HLDR,PQAS12MM,FR LD
0020	022198	1.00	EA	ADPT,NIPPLE,1/4-32M X M5F
0030	650931	1.00	EA	VALVE,SUPPLY FLOW CONTROL M5
0040	651030	1.00	EA	CONN,EL,MINI M5-4MM FS

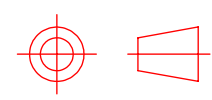
REVISIONS			
REV.	ERN	DATE	CHC'D BY
-	4326	10/11/2018	RELSD



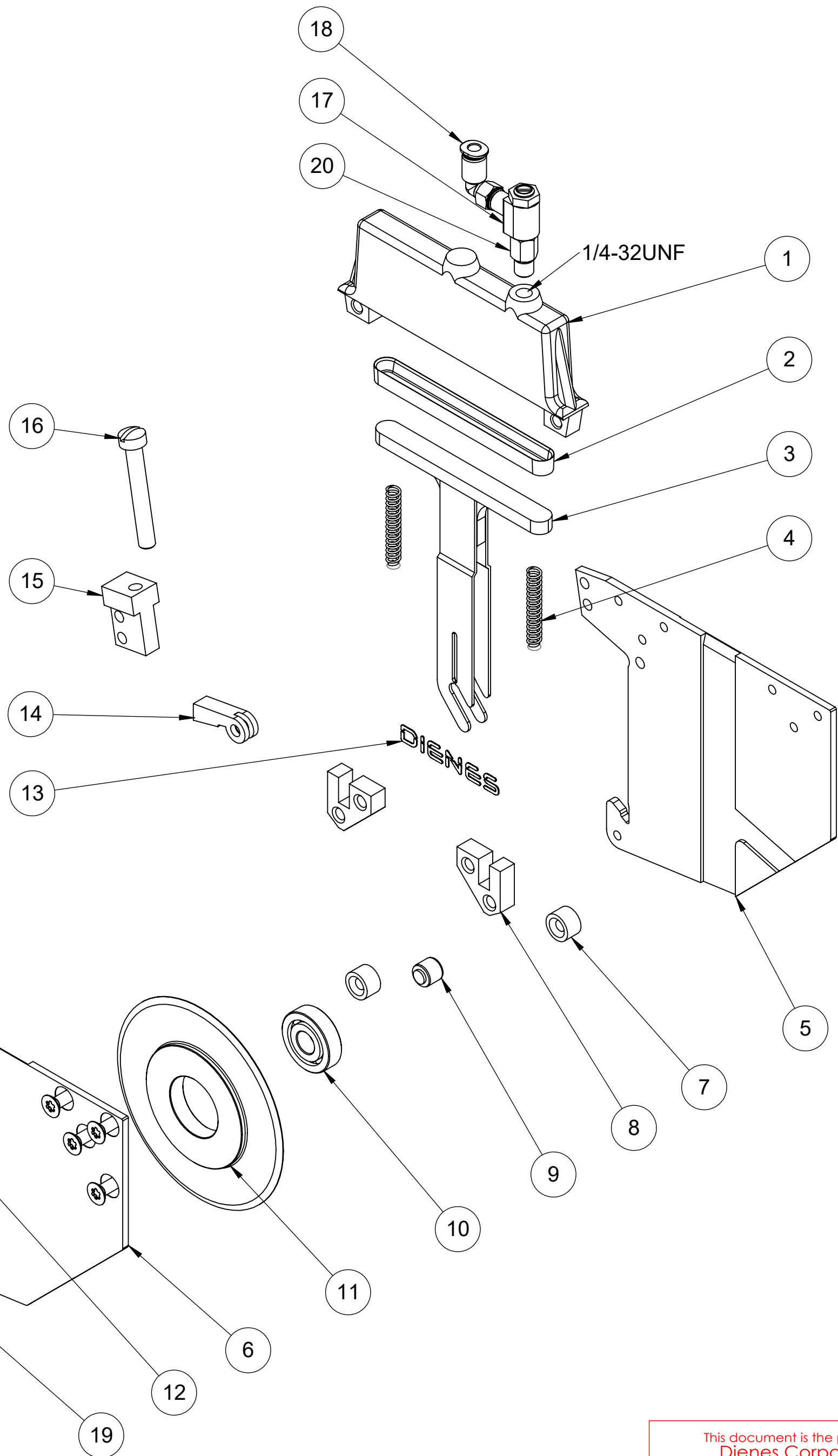
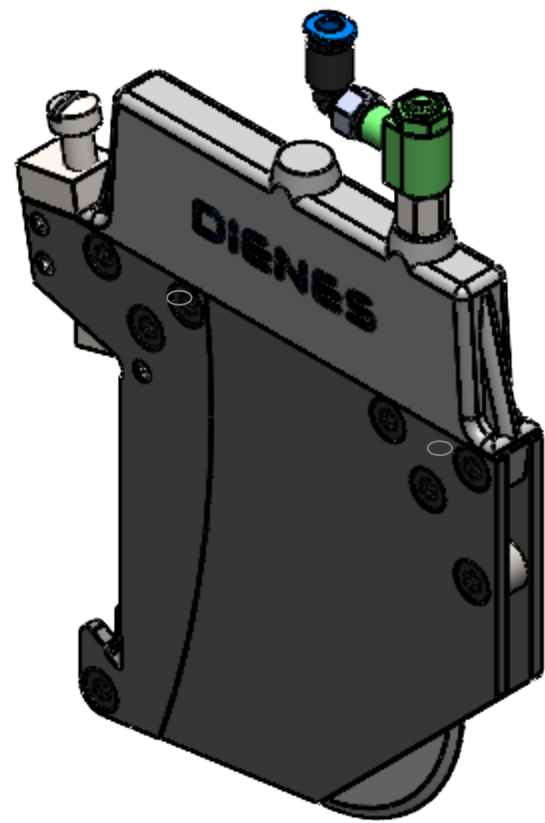
NOTES:

1. MATERIAL: SEE BOM
2. THIS HOLDER IS STANDARD CONFIGURATION
3. FINISH COATING: NONE
4. USE FIXTURE TO ENSURE HOLDER IS ASSEMBLED SQUARE, IF APPLICABLE
5. TEST HOLDER FOR STROKE & LEAKS
6. [] METRIC FOR REFERENCE ONLY.
7. APPROX WEIGHT: 1.63 LBS
8. SAME AS P2015-0004 BUT W/O OIL WICK

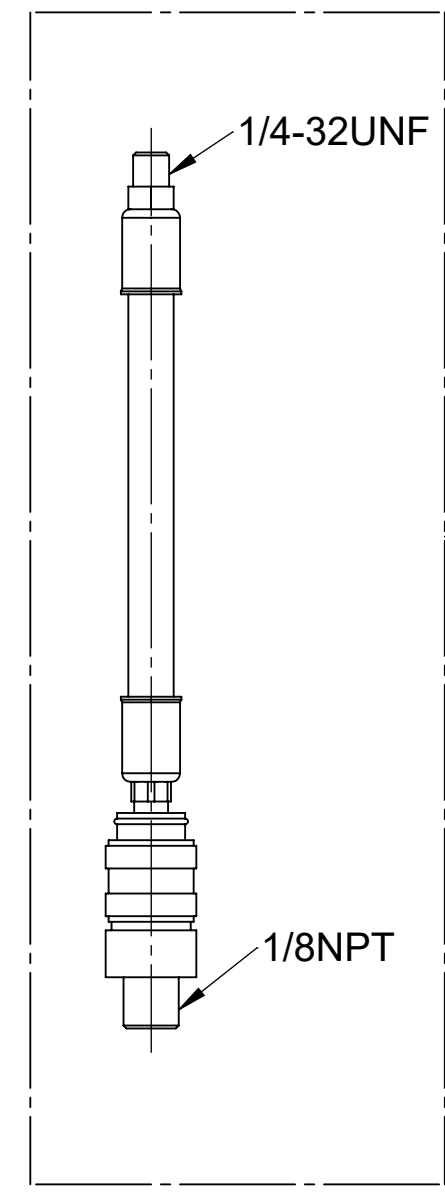
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 OTHER THAN THOSE INTENDED

 US PROJECTION		DIENES CORPORATION <i>Spencer Massachusetts</i>	
REFERENCE METRIC DATA		HLDR,PQAS 1/2",FRONT LOAD,W/SCR	
Unless Otherwise Noted Dimensions Are In Inches		Drawn by:	ARC
Tolerances Unless Noted: .XXX ±.005 .XX ±.010 FRACT. ±.015 ANGLE ±1/2° Finish Unless Noted: <input checked="" type="checkbox"/>		Date:	10/09/2018
DO NOT SCALE DRAWING		Checked by:	AC
Sheet <u>1</u> of <u>2</u>		Date:	10/09/2018
REF DWG: P2015-0004 / 02023-01		Scale:	1:1
		Drawing Number	CP2015-0020
		Rev.	-
For Internal DIENES CORPORATION Use Only			

PQAS 12MM Screw Clamp Score Cut Holder
Dienes No. P2015-0020



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	02032-09	CYLINDER,PRESSURE-PQAS 1/2	1
2	02033-09	GASKET,PQAS/PQDS,1/2"	1
3	244A177001001	KNIFE FORK,PQAS1/2",FRONT LOAD	1
4	02039-09	SPRG,PRESSURE,30mm LONG	2
5	418555	PQAS LH SIDEPLATE (THD HOLE)	1
6	418554	PQAS RH SIDEPLATE (C'SINK HOLE)	1
7	02038-09	RING,DISTANCE - PQAS 1/2"	2
8	02599	INTERMEDIATE PIECE PQAS 1/2"	2
9	02035-09	PIN,BRG,1/2" HLDR 22MM BRG	1
10	02676	BRG,BALL,OPEN 8X22X6	1
11	02254	KNF,SCORE 3.0X.86X.24-45° 52	1
12	02777	PIN,SPRING M4x12	3
13	024015	LOGO DECAL	1
14	02037-09	CLAMP ARM - PQAS 1/2"	1
15	02036-09	CLAMP,BODY PQAS 1/2"(12-24 SCR	1
16	02125-09	SCR,FILLISTER HD,12-24X1.5 LG	1
17	650931	VALVE, SUPPLY FLOW CONTROL M5	1
18	651030	CONNECTOR, ELBOW, MINI, M5-4MM	1
19	023624	SCR,CAP,FL TORX HD,M4X11,5	8
20	022198	ADPT,NIPPLE,1/4-32M X M5F	1



REF. TYPE I HOSE 20"
W/O COUPLER 02041
W/ COUPLER 02041-09

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 US PROJECTION		DIENES CORPORATION <i>Spencer Massachusetts</i>	
REFERENCE METRIC DATA		HLDR,PQAS 1/2",FRONT LOAD,W/SCR	
<small>Unless Otherwise Noted Dims in Inches</small>		<small>Drawn by:</small>	ARC
<small>Tolerances Unless Noted:</small> .XXXX ±.0005 .XXX ±.005 .XX ±.010 .X ±.015 FRACT: ±.015 ANGLE: ±1/2° Finish Unless Noted: <input checked="" type="checkbox"/> 125		<small>Date:</small>	10/09/2018
<small>DO NOT SCALE DRAWING</small>		<small>Checked by:</small>	AC
<small>Sheet 2 of 2</small>		<small>Date:</small>	10/09/2018
<small>Scale:</small>		<small>Scale:</small>	1:1
<small>Drawing Number</small>		CP2015-0020	
<small>Rev.</small>		-	
<small>For Internal DIENES CORPORATION Use Only</small>			